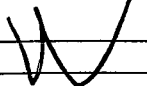



Ship Monday 20/08

Dart Aerospace Ltd.

Date: Friday, 17/08/2007 1:27:12 PM
User: Linda Lacelle











Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET ASSEMBLY
Job Number	: 34109		
Estimate Number	: 10770		
P.O. Number	: N/A	Part Number	: D3462041
This Issue	: 17/08/2007	Drawing Number	: D3462 REV.B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: B
Previous Run	: 33818	Material	: N/A
Written By	: 	Due Date	: 20/08/2007
Checked & Approved By	: 	Qty:	71
Comment	: EST REV. A 05.11.18 NEW ISSUE EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :								
1.0	D34623	Lug								
 										
Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Flange Pick: <table border="0"> <tr> <td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr> <tr> <td>1</td><td>D3462-3</td><td>flange</td><td>333823</td></tr> </table>			Qty	Part Number	Description	Batch	1	D3462-3	flange	333823
Qty	Part Number	Description	Batch							
1	D3462-3	flange	333823							
2.0	D34621F	Base Flat Pattern								
 										
Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Base Flat Pattern Pick: <table border="0"> <tr> <td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr> <tr> <td>1</td><td>D3462-1F</td><td>base flat pattern</td><td>333822</td></tr> </table>			Qty	Part Number	Description	Batch	1	D3462-1F	base flat pattern	333822
Qty	Part Number	Description	Batch							
1	D3462-1F	base flat pattern	333822							
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1								
 										
Comment: LARGE FABRICATION RESOURCE 1 Weld assembly as per dwg D3462 FC 07/08/19 (7)										
4.0	QC9	VISUAL WELDING INSPECTION								
 										
Comment: VISUAL WELDING INSPECTION FC 07/08/20 (7)										
5.0	QC5	INSPECT WORK TO CURRENT STEP								
 										
Comment: INSPECT WORK TO CURRENT STEP FC 07/08/20 (7) 47041										

Date: Friday, 17/08/2007 1:27:12 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASSEMBLY

Job Number: 34109

Part Number: D3462041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



m 105068



⑦

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

BR/M-p 07-08-20

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7/8/20 SP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7/8/20 ⑦x SP

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

⑦
Porkbowl

Job Completion



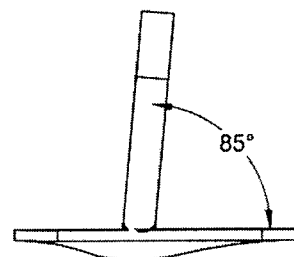
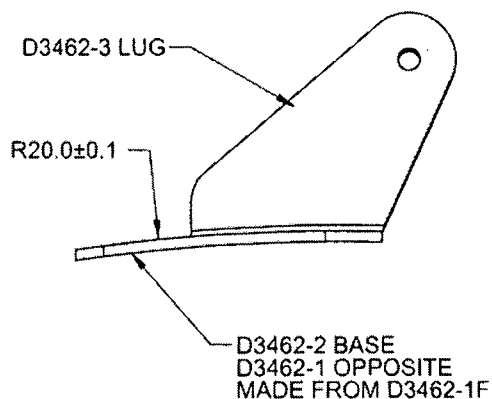
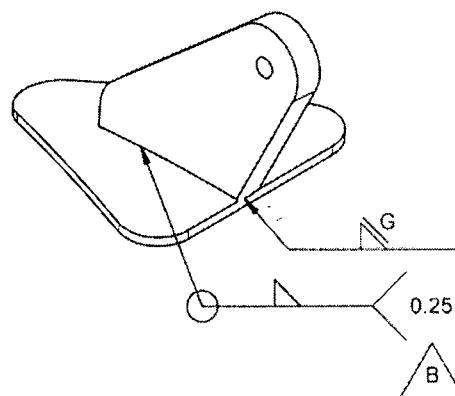
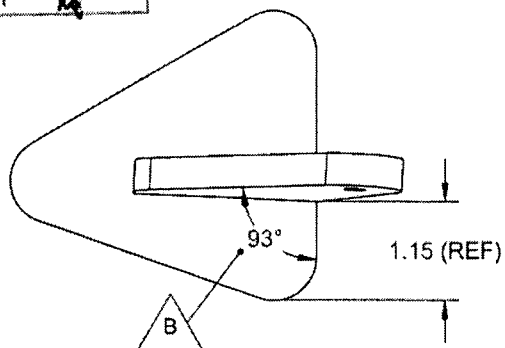
11 07-08-21



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3462	REV. B SHEET 1 OF 2
DATE 05.12.05		TITLE BRACKET ASSEMBLY	SCALE 1:2
A	05.09.20	NEW ISSUE	
B	05.12.05	REVISE DIMENSIONS	

RELEASED

05.12.09



D3462-042 BRACKET ASSEMBLY (SHOWN)
D3462-041 OPPOSITE

NOTES:

- 1) WELD PER DART QSI 004
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

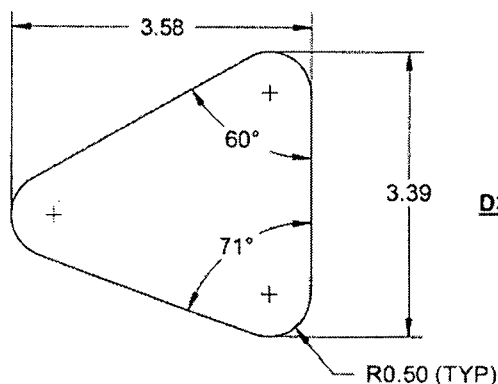
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DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3462	REV. B SHEET 2 OF 2
DATE 05.12.05		TITLE BRACKET ASSEMBLY	SCALE 1:2

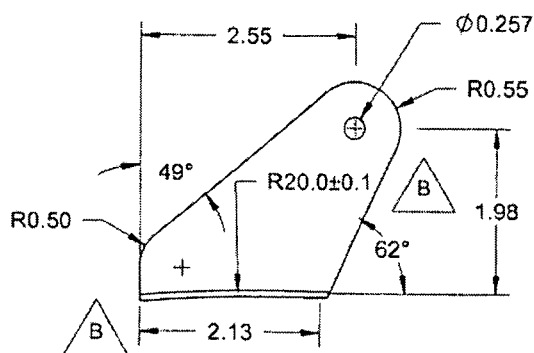
RELEASED
05.12.09 #



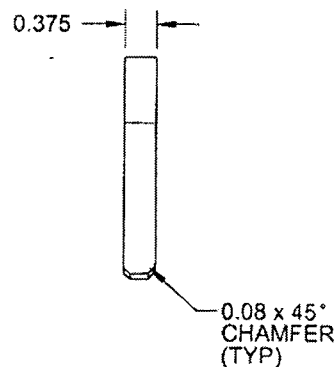
D3462-1F FLAT PATTERN

D3462-1F BASE

- 1) MATERIAL: AISI 304 SS SHEET, 0.125 THICK (REF. DART SPEC. M304S11 GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010



D3462-3 LUG



D3462-3

- 1) MATERIAL: AISI 304 SS BAR (REF. DART SPEC. M304B)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010

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